

# An Efficient, Lung-Targeted, Drug-Delivery System To Treat Asthma Via Microparticles

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**Background:** Chronic diseases such as diabetes, asthma, and heart disease are the leading causes of death in developing countries. Public health plays an important role in preventing such diseases to improve individuals' quality of life. Conventional dosage schemes used in public health to cure various diseases generally lead to undesirable side effects and renders the overall treatment ineffective. For example, a required concentration of drug cannot reach the lungs using conventional methods to cure asthma. Microspheres have emerged as a confirmed drug-delivery system to cure asthma.

**Method:** In this paper, a salbutamol-loaded poly lactic acid-co-glycolic acid-polyethylene glycol (PLGA-PEG) microsphere (SPP)-based formulation was prepared using a Buchi B-90 nanospray drier. Face-centered central composite design (CCD) was applied to optimize the spray-drying process.

**Results:** The drug content and product yield were found to be 72%±0.8% and 86%±0.4%, respectively; drug release (91.1%) peaked for up to 12 hrs in vitro. Microspheres obtained from the spray dryer were found to be shriveled. The experiments were carried out and verified using various groups of rabbits. In our study, the particle size (8.24 µm) was observed to be an essential parameter for drug delivery. The in vivo results indicated that the targeting efficacy and drug concentration in the lung was higher with the salbutamol-loaded PLGA-PEG SPP formulation (1,410.1±10.11 µg/g, 15 mins), as compared to the conventional formulation (92±0.56 µg/g, 10 min). The final product was stable under 5°C±2°C, 25°C±2°C, and 40°C±2°C/75%±5% relative humidity. In addition, these co-polymers have a good safety profile, as determined by testing on human alveolar basal epithelium A549 cell lines.

**Conclusion:** Our results prove that microspheres are an alternative drug-delivery system for lung-targeted asthma treatments used in public health.

**Keywords:** polylactic acid-co-glycolic acid, public health, spray dryer, microspheres

## Introduction

In recent years, chronic diseases were found to be among the leading causes of death in developing countries.<sup>1</sup> Such diseases include heart disease, asthma, diabetes, and others. Asthma is a chronic disease that has a significant impact on the lungs. Asthma causes the lungs to swell and the airways to narrow, resulting in wheezing. Asthma patients experience shortness of breath, coughing, wheezing, and chest tightness, which result in a reduced quality of life (QoL).<sup>2</sup> Also, such patients require frequent hospitalization, which imposes a huge burden on national economies.<sup>3</sup> It has also been observed that the use of high dosages during asthma treatments can result in severe adverse effects that impact human health.<sup>4</sup>

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Advancements in technology have recently gained increased attention in public health. The major objective of public health is to improve living standards by efficiently and effectively preventing chronic diseases. In public health, studies are carried out on affected groups of people, which can include a community, a village, a city, or a country in some cases. These types of studies can help identify solutions to efficiently prevent and cure diseases. Public health is a vast field that includes other subfields, such as environmental health, mental health, behavioral health, community health, and so forth.<sup>5</sup> Currently, public health offers some promising novel biological treatments, but the majority of such treatments are not feasible for use as they are expensive and may be designed for selected cases. For example, patients with seemingly severe asthma may have other (modifiable) causes of poor asthma control.<sup>6</sup>

The worldwide prevalence of asthma ranges from 1% to 18%.<sup>7,8</sup> However, nearly 10% of patients suffer from severe symptoms, which remain difficult to control despite the use of a therapeutic inhaler.<sup>7</sup> According to the Saudi Initiative for Asthma (SINA) report, more than 2 million people in Saudi Arabia are suffering from asthma.<sup>9</sup> This number is growing each day due to the lack of care and medical resources available.

Generally, smooth-muscle relaxants that target the  $\beta_2$  ( $\beta_2$ )-adrenergic receptor are used in the primary treatment of asthma,<sup>10</sup> with salbutamol being the most commonly used. Salbutamol is available in oral and inhaled dosage forms.<sup>11</sup> It has been observed that oral salbutamol demonstrates blood distribution and absorption power, with a bioavailability of about 44%.<sup>11</sup> However, this drug suffers from first-pass hepatic biotransformation challenges in this form.<sup>12</sup> The phenyl sulfotransferase enzyme is responsible for the biotransformation of salbutamol in the liver;<sup>11</sup> renal excretion is also responsible for the elimination of salbutamol in the parent and conjugated forms.<sup>11</sup> The biotransformation of salbutamol in the human body is highly enantioselective.<sup>7</sup> There are two major types of salbutamol: (S)-salbutamol and (R)-salbutamol; both types differ in their elimination rate from the blood. *S*-salbutamol offers a very slow elimination rate of salbutamol from the blood as compared to *R*-salbutamol [4]. In this way, *R*-salbutamol is removed rapidly from the systemic circulation, resulting in the low bioavailability of salbutamol.<sup>9</sup> Therefore, formulating and targeting the drug to the lungs is essential. Salbutamol is generally administered in the form of inhaled therapy; however, intravenous

(IV) administration is suggested for patients in the event that the aforementioned treatment fails.<sup>13</sup>

PLGA is the U.S. Food and Drug Administration (FDA) approved copolymer which exhibits excellent biodegradable, biocompatible properties for sustained release, targeted drug delivery and protects preparations against degradation. Moreover, PLGA hydrolysis in the body leads to two monomers (lactic acid and glycolic acid) both familiar cell metabolites.<sup>14-16</sup>

We have proposed a new approach whereby approved drugs would be prepared into polymeric drug carriers, owing to the biodegradable, nontoxic, and biocompatible properties of (polylactic acid-co-glycolic acid-polyethylene glycol [PLGA-PEG]). Our solution is nontoxic, biodegradable, and composed of biocompatible microspheres that have the ability to control for particle size and passively target the lungs following IV injection. By developing a formulation that targets the lungs using this approach, there is a greater possibility that a new and efficient drug-delivery system can be developed featuring fewer side effects. Furthermore, this approach is also responsible for reducing the amount of drug distributed to highly perfused tissues.<sup>7,9,17</sup>

Microspheres are tiny, spherical particles that vary in diameter and range from 1 to 1,000 microns in size. Particles between 5 and 15  $\mu\text{m}$  are widely distributed throughout the lung tissue after iv bolus injection, these particles get entrapped by a capillary network of the lungs thereby achieving passive lung-specific drug delivery. Smaller particles that are less than 5  $\mu\text{m}$  migrates towards liver, spleen and blood. However, even smaller particles such as nanoparticles, aggregated proteins and colloids have been shown to localize in the brain, bone marrow or to target enhanced permeation and retention of tumors.<sup>18,19</sup> It offers many significant advantages, such as size reduction, decreased dose toxicity, drug coating, site-specific drug delivery, and so forth.<sup>20</sup>

Several methods and techniques have been reported in the formulation of microspheres, such as the use of a reduced pressure-solvent evaporation method, coprecipitation, coacervation, solvent dispersion, solid-in-oil-in-water (S/O/W) emulsion, spray-freeze-drying and water-in-oil (w/o).<sup>21</sup> The general drawback associated with these methods is the use of reactive organic solvents. These reactive organic solvents form toxic solutions and explosives.<sup>22</sup> Furthermore, these techniques have a poor yield and cannot be scaled up commercially.

In this research, the spray-drying method is used by our team to formulate microspheres by following a one-step process to fabricate the microspheres, thus making it an efficient scheme for this purpose. This approach provides various advantages, including its low cost, swiftness, and the ability to adjust the physiochemical properties of the particles. Some common properties include particle size, size distribution, morphology, moisture within the particle, polymorphism, and particle density. On the basis of these properties, spray-drying can be used as a vital technique to prepare the microspheres required for various forms of drugs.<sup>23-27</sup> To overcome all the aforementioned problems, we have developed and optimized salbutamol microspheres using PLGA-PEG as a polymer (SPP) to overcome the common side effects associated with this drug, including upset stomach, runny nose, throat irritation, and shakiness.

## Materials And Methods

PLGA, PEG, salbutamol sulphate, and terbutaline sulphate were purchased from Sigma-Aldrich Corporation (St Louis, MO, USA). Further, dialysis tubing cellulose membrane (2,000 molecular weight cutoff) was used. Human Alveolar basal epithelium A549 cells were purchased from the National center for Cell Science, Pune, India. The remaining chemicals used were of analytical grade.

## Preparation Of Spray-Dried Microspheres

Initially, the salbutamol along with PLGA-PEG (weighted at 500 mg each) was dissolved in 250 mL of de-ionized distilled water:ethyl acetate (1:1). For experimentation, a Büchi B-90 Spray Dryer (a laboratory-scale spray dryer) was used to prepare the spray-dried particles. The conditions used during processing were as follows: inlet temperature, 100°C; aspiration rate, 100%; drying air flow rate, 160 L/h; pump setting, 100% (2.5 mL/minute).

The outlet temperature of 36°C was achieved using the aforementioned conditions. Following that, the spray-dried powders were collected from the collection vessel. Finally, the resultant spray-dried yield was reported. We repeated this process in triplicate.

## Design Of Experiments (DoE)

The design of experiments (DoE) technique is used to provide a better and faster way to optimize the spray-drying procedure. It helps to investigate the eventual causes and relationships for three-process variables. The desired particle size for this experiment was between 5 and

15 µm. The DoE is carried out using the Design-Expert<sup>®</sup> software package, Version 7.0 trail (Stat-Ease Inc., Minneapolis, MN, USA). The central composite design was devised and created using 15 runs, as assigned by the software.

## Particle Size Analysis

After DoE, the particle size was determined using a Malvern Zetasizer Nano Series (Nano-ZS; Malvern Instruments, Malvern, UK). Three milliliters of a suspension containing microspheres in 0.5% w/w Tween 20 solution were sonicated and transferred into a glass cuvette. Using this method, the mean size diameter and distribution were determined.<sup>28</sup>

## Morphological Characteristics

Finally, the surface patterns of the spray-dried microspheres were determined using an ultra-thin coating of electrically conducting metal (platinum). To scan the microspheres, a Quanta 200 scanning electron microscopy system (Philips-FEO, Eindhoven, the Netherlands) was used. This helped to determine the external surface of the microspheres to examine any changes in their structure, such as their shape, hallow, cracks, and so forth. All samples were analyzed in triplicate.<sup>29</sup>

## Percentage Yield

The spray-dried powder was collected using a rubber scapula by scraping it off the collecting vessel and weighed. The production yields of the microspheres were determined using the following equation:<sup>30</sup>

$$\text{Percentage Yield} = \left( \frac{S2}{S1} \right) \times 100$$

In this equation, S1 represents the total amount of solids sprayed, and S2 is the weight of the recovered microspheres.

## Drug Content Analysis

In this process, a known quantity of 25 mg powder was weighed and transferred to a mortar and pestle. After that, it was crushed to determine the drug content of salbutamol in the microspheres. Deionized water was added to this powder to form a suspension. The suspension was transferred to a dialysis membrane and placed in a dissolution basket in phosphate-buffered saline (PBS). The basket was rotated for 2 hrs to release the drug from the microspheres. In the end, the drug content was measured at 276 nm with

an ultraviolet (UV)-visible (VIS) spectrophotometer (Shimadzu UV 1601; Shimadzu Corporation, Tokyo, Japan), using the following equation:<sup>31,32</sup>

$$\text{Drug content} = \left( \frac{\text{Estimated drug content}}{\text{Total amount of drug added}} \right) \times 100$$

## In Vitro Release Mechanism

The in vitro release profile was carried out according to the methods described in a recently published report with slight modification.<sup>33</sup> For the in vitro release mechanism, the studies were carried out by adding 100 mg of the microsphere in 5 mL of PBS (pH 7.4). The suspension was transferred to a 3 X 1 dialysis bag (molecular weight cutoff: 12,000–14,000 Da; Sigma-Aldrich Co). After that, it was dialyzed against 100 mL of PBS (pH 7.4) and stirred at 50 rpm. Sink conditions were also maintained during the studies. The temperature of the dissolution medium was maintained at 37°C±2°C. Aliquots (2 mL) were withdrawn to determine the drug content at predetermined time intervals. Finally, the drug content was determined at 276 nm using a UV-VIS spectrophotometer (1601; Shimadzu Corporation). A similar procedure was carried out in triplicate using all SPP samples (mean ± standard deviation [SD], n=3). The obtained data were fitted to different kinetic models to understand the release mechanism using Sigmaplot software version 9.01 (Systat Software, Inc., San Jose, CA, USA).

## Tissue Distribution, Targeting Efficiency, And Pharmacokinetic Studies In Vivo

Healthy white New Zealand rabbits were used for the experiment, according to previously published articles.<sup>33,34</sup> Six-month-old healthy male/female white rabbits weighing from 2.5 to 3 kg were selected for this experiment. The rabbits were kept in a specific environment under a controlled room temperature (25°C). During the experiment, the rabbits had access to ad libitum and rodent diet. These animals were divided into six groups containing six animals each to determine the drug release at predetermined time intervals (0.17 hrs, 0.5 hrs, 1 hr, 3 hrs, 6 hrs, and 12 hrs). Group 1 was the “control group” that received an intravenous dose of 60 mg/kg of salbutamol (pure drug). The other groups (2–6) received the formulation equivalent to 60 mg/kg of the drug.<sup>35</sup> The drug release from different organs (the lungs, liver, spleen, and blood) was tested after being extracted from the rabbits. The drug content from the different organs was estimated using

high-performance liquid chromatography.<sup>36</sup> The known quality of salbutamol within the plasma was withdrawn into microtubes and an internal standard (terbutaline sulphate) was added. Then, this was centrifuged, and the supernatant was separated and injected into a C18 column (50 µm, 70 Å). The animal studies were approved by the ethical committee at the College of Clinical Pharmacy, King Faisal University, Saudi Arabia (COCP/KFU-2145-65-19). It is confirmed that the experiments were performed in accordance with King Faisal University, research ethics committee, which is also in accordance with the National Committee of BioEthics (NCBE-Saudi Arabia) guidelines and regulations.

To analyze the targeted delivery mechanism of the clinical application of salbutamol in the formulation, three targeting parameters ( $r_e$ ,  $t_e$ , and  $T_e$ ) were used in this study. These pharmacokinetic parameters were calculated according to the following formulas.<sup>37,38</sup>

$$r_e = \frac{(AUC), \text{ Test targeted drug delivery system}}{(AUC), \text{ Conventional drug delivery system}}$$

$$t_e = \frac{(AUC) \text{ Targett issue}}{(AUC) \text{ Plasma}}$$

$$\text{Ratio of } T_e = \frac{T_e - \text{GCPTM}}{T_e - \text{salbutamol injection}}$$

where  $T_e$  is the targeting efficacy,  $R_e$  is the relative targeting efficiency, and  $T_e$  is the lung-targeting efficacy.

## In Vitro Cytotoxicity Studies

An in vitro cytotoxicity test was performed in accordance with the method described earlier.<sup>39</sup> Briefly, human alveolar basal epithelium A549 cells were seeded at a density of 10,000 cells/well onto a 96-well microtiter plate and incubated for 24 hrs. After the incubation period, each well was exposed to different concentrations of SPP microspheres. The medium was aspirated and 100 µL of MTT was added and further incubated for 4 hrs. The response was stopped by adding an identical volume of solution containing 20% sodium dodecyl sulfate (SDS) in 50% N, N-dimethylformamide (DMSO) to solubilize the formed formazan crystal. The amount of formazan was measured at 545 nm, which is directly proportional to the number of living cells in culture.<sup>39</sup>

## DNA Fragmentation Assay

A DNA fragmentation assay was performed according to the protocol developed earlier by Zhivotosky and Orrenius (2001) with a slight modification to investigate the fragmentation of genomic DNA.<sup>40,41</sup> Briefly, HepG2 cells ( $1 \times 10^5$  cells/well) were cultured in 6-well plates and treated with a 100  $\mu\text{g}/\text{mL}$  concentration of SPP/control and were subsequently incubated. Following incubation for 24 hrs, the cells were trypsinized and washed thrice with PBS and centrifuged at 2,500 rpm for 5 mins. The DNA was extracted by incubating the cells with 500  $\mu\text{L}$  of lysis buffer (100 mM NaCl, 1 mM EDTA, 50 mM Tris-Cl [pH 8.0], 0.5% SDS, and 1 mg/mL of proteinase K) at 54°C with gentle agitation. DNA was pelleted by mixing with 65  $\mu\text{L}$  of 10M ammonium acetate and 500  $\mu\text{L}$  of ice-cold ethanol. The pellets were then dissolved in 50  $\mu\text{L}$  of TE buffer and sample loading dye, and the fragmented DNA was resolved in 2% agarose gel.

## Stability Studies

Stability testing was carried out to prove the stability of the formulation under different environmental factors, such as humidity and temperature. The drug-loaded PLGA-PEG microspheres (SPP) were filled and packed tightly in amber-color vials and exposed to stability testing according to the International Conference on Harmonisation (ICH) guidelines.<sup>42</sup> The packed vials were kept at three different conditions:  $5^\circ\text{C} \pm 2^\circ\text{C}$ ,  $25^\circ\text{C} \pm 2^\circ\text{C}$ , and  $40^\circ\text{C} \pm 2^\circ\text{C}/75\% \pm 5\%$  relative humidity for 1 year. The formulations were further analyzed to examine their physical appearance, drug content, and particle size. The results obtained during this study are presented in Section 5.

## Statistical Analysis

Statistical analysis of the in vitro release studies was carried out using the SigmaPlot Software (Version 9.01) (Systat Software, Inc., San Jose, CA, USA). Optimization studies were carried out using Design-Expert Version 7.0 (Trial) Stat-Ease, Inc. Minneapolis, MN, USA.

## Results And Discussion

### SPP Formulation Intended For Lung Targeting

Statistical optimization is a mathematical method used to solve complex problems, as well as to reduce the amount of time, physical efforts, and costs spent on the experiment. DoE is a mathematical tool used for statistical optimization.<sup>43</sup> In our experiment, the numerical optimization technique was

employed to optimize process parameters, such as inlet temperature, the polymer concentration, and the feed flow rate. The model contained five center points, four factorial points, and six axial points for a total of 15 experiments. In central composite design (CCD), three variables were used: 0 (intermediate), +1 (highest), and -1 (lowest). This design can optimally reduce the error; the responses can be modeled in a quadratic manner along with the selected variable with which the expected response does not diverge linearly. The experimental design (with associated responses) is shown in Table 1. The particle size from the experimental data point was in the range of 1.12–9.74  $\mu\text{m}$ . All of our experiments were carried out in triplicate ( $n=3$ ) using random order. All other process parameters, such as the spray nozzle (7  $\mu\text{m}$ ), drying air flow rate (160 L/hour), pressure (68 bar), spray (100%), and outlet temperature (20°C) were kept constant throughout the experiment. The polynomial equation obtained to evaluate the response variable is demonstrated in Eq. (1):

$$Y = a_0 + a_1X_1 + a_2X_2 + a_3X_1X_2 + a_4X_1^2 + a_5X_2^2$$

where  $a_0$ – $a_5$  represent the effects or regression coefficients, and  $X_1$ – $X_2$  are the studied variables. The resultant equation in terms of coded factors for particle size response shown in Eq. (2):

$$\begin{aligned} \text{Particle size} = & \\ & + 5.01 \\ & + 3.50 * A \\ & - 0.56 * B \\ & - 0.54 * C \end{aligned}$$

**Table 1** Factorial Design Matrix Of SPP And Performance Values

RUN	PLGA-PEG Concentration-%	Inlet Temperature-°C	Feed Flow-Ml	Particle Size- $\mu\text{m}$
1	2	120	20	9.74
2	2	80	30	9.47
3	0.7	120	30	1.24
4	0.7	80	20	1.33
5	0.5	100	25	1.18
6	2.25	100	25	9.21
7	1.35	71	25	4.42
8	1.35	128	25	1.12
9	1.35	100	18	7.34
10	1.35	100	32	4.52
11	1.35	100	25	4.12
12	1.35	100	25	4.13
13	1.35	100	25	6.51
14	1.35	100	25	4.17
15	1.35	100	25	6.64

## Effect Of PLGA-PEG Concentration On Particle Size

Particle size is an important characteristic of a targeted drug-delivery system. Many studies demonstrated that particle size plays an important role in biodistribution. In our case, the size requirement of the particles was between 5 and 15  $\mu\text{m}$ . From Figure 1, it is observed that increasing the concentration of PLGA-PEG results in increasing particle sizes. This is due to the presence of greater amounts of solid in a droplet, which increases the size of the particle. Furthermore, such droplets contain lower amounts of liquid to vaporize, which also results in increased particle sizes.<sup>44</sup>

## Effect Of Inlet Temperature On Particle Size

Inlet temperature also plays an important role in particle size. Figure 2 highlights that an increase in inlet temperature shows an increase in particle size. The reason is that particles

do not shrink in the early stages while drying, thereby resulting in larger particles.<sup>45</sup>

## Effect Of Feed Flow On Particle Size

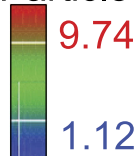
Surprisingly, we observed an opposite effect in terms of particle size, as there was an increase in flow rate (Figure 3). An increase in feed flow leads to a decrease in the transit time of particle droplets through the spray-drier. Therefore, the solvent evaporates instantly and leads to a reduction in particle size.<sup>46</sup>

## Numerical Optimization

In this research, a numerical optimization tool was employed to study the low- and high-level constraints and initial design space of the experimental model. Three numerical solutions were obtained using Design-Expert software in quantitative terms (Table 2). Three experiments were carried out under

## Design-Expert® Software

Particle size



X1 = C: Feed flow  
X2 = A: PLGA-PEG

Actual Factor  
B: Inlet temperature

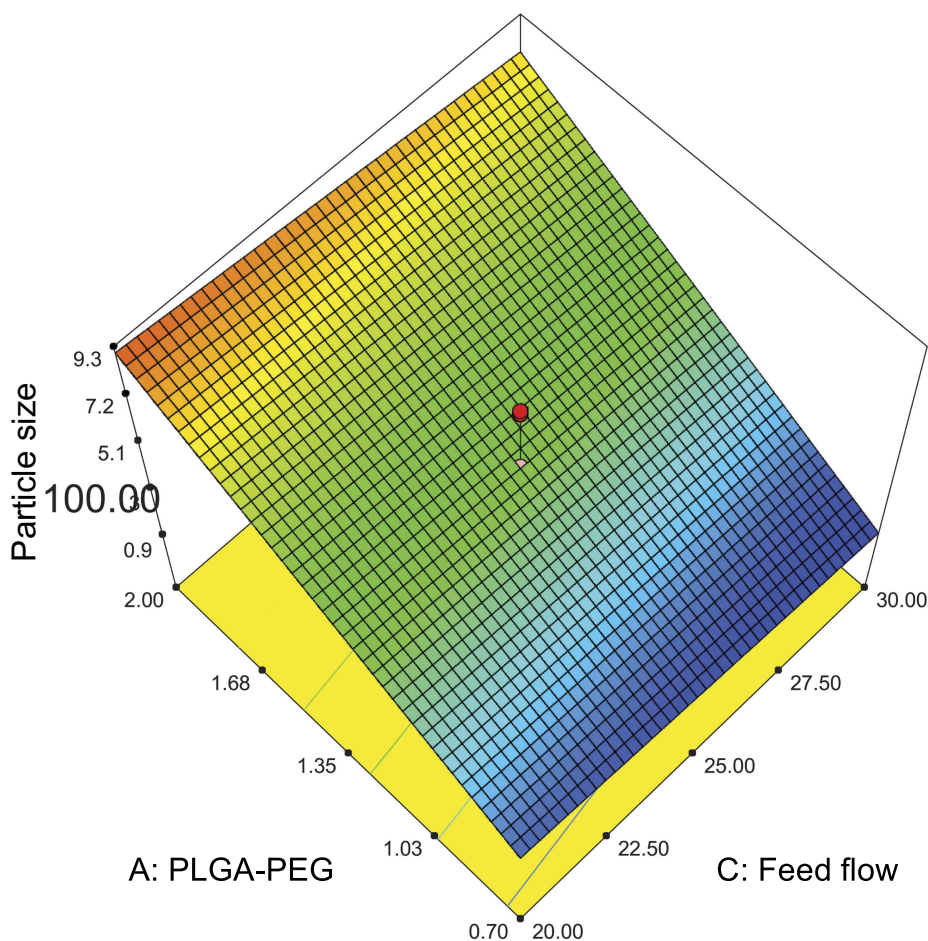
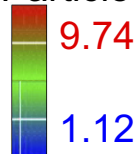


Figure 1 Design Expert 3D response surface showing the mutual effect of PLGA-PEG concentration and feed flow.

## Design-Expert® Software

Particle size

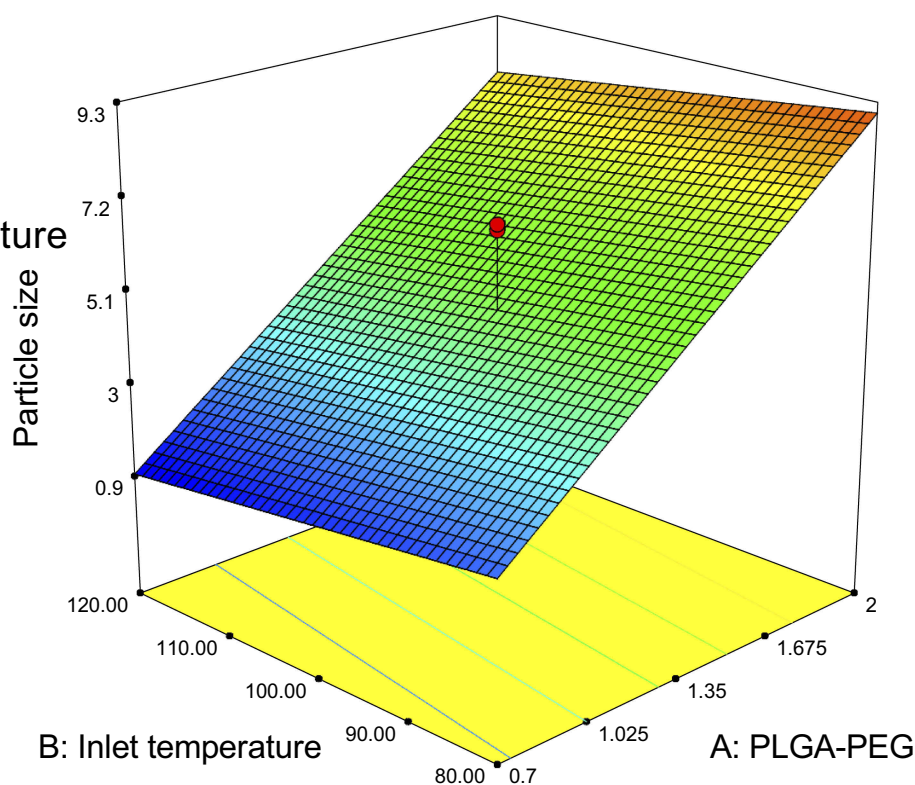


X1 = A: PLGA-PEG

X2 = B: Inlet temperature

Actual Factor

C: Feed flow = 25.00



**Figure 2** Design Expert 3D response surface showing the mutual effect of PLGA-PEG concentration and inlet temperature.

optimal conditions (Figure 4). The obtained particle size (8.24  $\mu\text{m}$ ; Figure 5) and predicted size were similar, as determined by the equation; this result was statistically significant. Analysis of variance (ANOVA) for the response surface quadratic model showed that the overall model for particle size production was statistically significant for lung targeting. The  $R^2$  coefficient of determination is a statistical measure that was employed, and the obtained value was  $>70\%$ ; thus, all the three variables (inlet temperature, PLGA-PEG concentration, and flow rate) represented functional relationships. The mean particle size obtained during the experiment was suitable for lung targeting. Several other studies have also published similar particle sizes for PLGA-PEG microspheres; specifically, following IV administration, particles with sizes ranging from 5 to 15  $\mu\text{m}$  are entrapped in the capillary network of the lungs.<sup>47,48</sup> The obtained formulation can be further used for characterization.

## Determination Of Encapsulation Efficiency And Percentage Yield

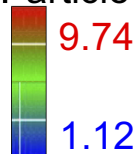
The encapsulation efficiency and percentage yield were found to be  $72\% \pm 0.8\%$  and  $86\% \pm 0.4\%$ , respectively. The low encapsulation and yield were due to the millions of uniform droplets, which were formed once atomization came into contact with hot air, which separates the powder from the liquid. The obtained powder sticks to the nebulization chamber, as shown in Figure 6. However, this loss can be minimized by increasing production.<sup>49</sup>

## Particle Size Analysis

In our study, particle size was one of the most important parameters because the targeted drug delivery of microspheres solely depends on it. Generally, microspheres ranging in size from 5 to 15  $\mu\text{m}$  would affect lung deposition. The particle size obtained following the optimization procedure was found to be 8.24  $\mu\text{m}$  (Figure 5), which helps to entrap the microspheres following IV

## Design-Expert® Software

Particle size



X1 = B: Inlet temperature  
X2 = C: Feed flow

Actual Factor  
A: PLGA-PEG = 1.35

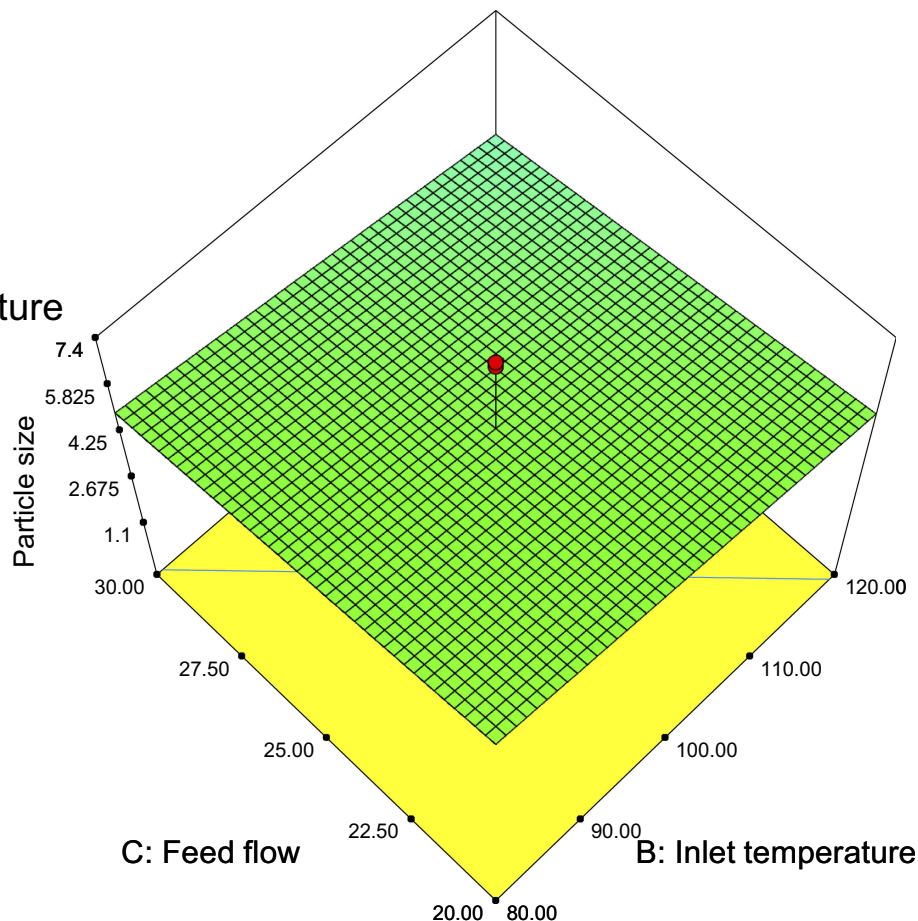


Figure 3 Design Expert 3D response surface showing the mutual effect of feed flow and inlet temperature.

administration.<sup>50,51</sup> Additionally, the obtained particles are narrow in size due to the spray nozzle; it ejects millions of uniformly sized droplets that are dried at a constant temperature and produce very narrow-sized particles. Therefore, the drug releases from the formulation will not fluctuate largely in vivo, and it will maintain an adequate therapeutic level. The spray-drying method was found to be superior when compared to the conventional method of microsphere preparation. The reason for this is that the Buchi patented spray-drier is a flourishing drying

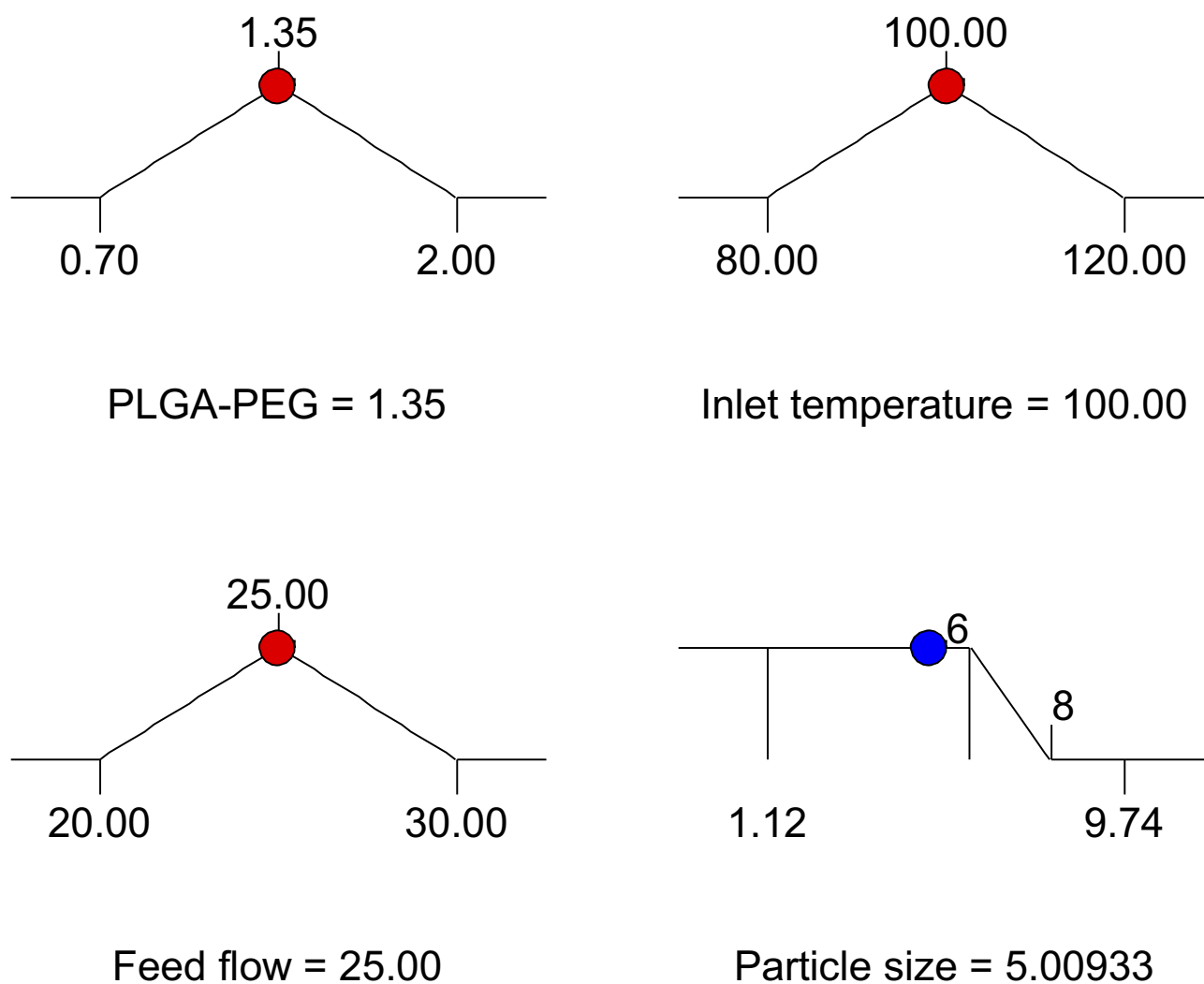
method that works by removing moisture, which is accomplished by applying heat to the spray solution. In addition, it simultaneously controls the humidity, resulting in a free-flowing powder. The entire process takes place in one single step, ultimately reducing the production cost.<sup>52</sup>

### Surface Morphology

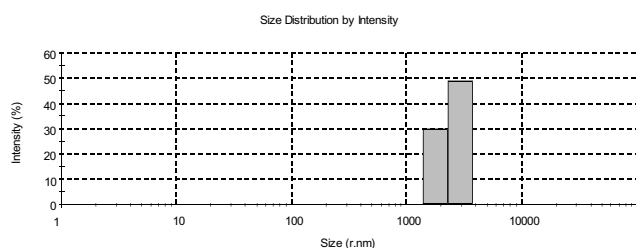
Determining the surface morphology is an important quality control test for spray-dried powder, which affects flow, moisture content, particle size, and bulk density. The powder obtained during this process is found to have shriveled particles, which is similar to the shrinking core when dried at high temperatures (Figure 7). However, this problem can be resolved by optimizing solid feed content. In our experiment, we could not increase the concentration of the solid feed which, in turn, would increase the particle size; however, this is beyond the scope of our study.<sup>53-55</sup>

Table 2 Optimization Solution

Number	PLGA-PEG Conc (%)	Inlet Temperature (°C)	Feed Flow (ml)	Particle Size (µm)
1	1.30	100	25	5.3
2	1.25	100	30	6.3
3	1.35	100	32	4.5



**Figure 4** Ramp function graph showing the optimized results for particle size.



**Figure 5** Particle size distribution of SPP, as determined using the Nano-ZS (Malvern Instruments, Malvern, UK).

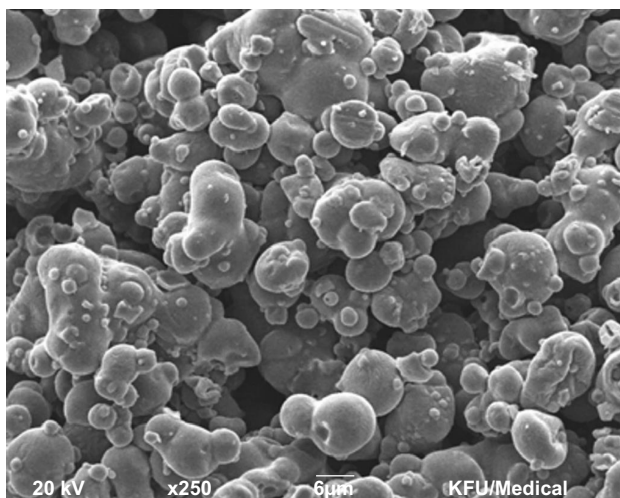
## In Vitro And Release Kinetics

It has been found that the pure drug (salbutamol) releases 95.4% within the first half hour; however, 28.23% of salbutamol from SPP was released in the first half hour, while the remaining drug released completely (99.1%) within 12 hrs. The drug-release pattern demonstrated an

initial burst and was consistent with a biphasic model due to the loosely embedded drug on the particle surface.<sup>56</sup> However, the initial burst can be decreased by increasing the polymer concentration. In the case of acute asthma, the loading dose of 4–6  $\mu\text{g kg}^{-1}$  of salbutamol is given intravenously over a 10-min period.<sup>57</sup> Clinically, the initial burst release is important, as it acts as a loading dose, which helps to reach the minimum therapeutic concentration in the blood to show the drug's action.<sup>58</sup> The release mechanism is studied by fitting the data to various kinetic models (Sigmaplot Ver 9.01) to understand the release mechanism (first order; Higuchi, Baker and Lonsdale, Korsmeyer's Peppas). The release mechanism involves three processes: swelling, polymer erosion, and dissolution. It has been concluded that a non-Fickian drug-release Peppas pattern is based on the diffusional exponent,  $n=0.979$ , as shown in Figure 8.<sup>59</sup>

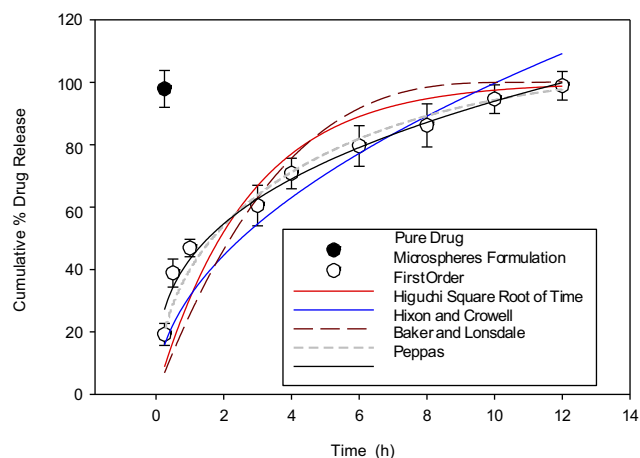


**Figure 6** Electrostatic particle collector showing particle adhesion to the wall, indicating loss during collection.

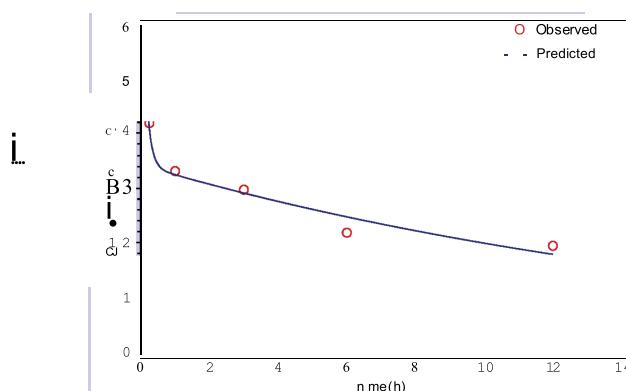


**Figure 7** Scanning electron microscopy image of SPP microspheres.

The pharmacokinetic studies for the SPP microparticles were fitted using the Pkanalix suite of Lixoft Release 2019 (academic license; Lixoft Corporation, Antony, France), as well as with the aid of the SAEM algorithm. One, two, and three pharmacokinetic models for the SPP formulation were applied to describe the fate of a drug distributed after 120µg/kg following IV administration to the rabbits.<sup>35</sup> The plasma concentration was measured for each rabbit at predetermined time intervals; the two-compartment model provides the best fit, as shown in Figure 9. The in vivo pharmacokinetic parameters are illustrated in Table 3. When the pharmacokinetics of the SPP formulation were compared with those of the conventional



**Figure 8** SPP release kinetics model fitting over time (hours) against the percentage cumulative drug release of SPP (n=3). Error bars indicate the standard deviation.



**Figure 9** Plasma concentration–time profiles of the SPP formulation following intravenous administration.

formulation, the SPP formulation altered the circulation pattern of salbutamol in an animal model in vivo. The half-life following an IV bolus of SPP ( $t_{1/2}(\alpha) = 1.97 \pm 0.36$  h,  $t_{1/2}(\beta) = 18.97 \pm 2.12$  h) was prominently greater than that of the conventional formulation ( $t_{1/2}(\alpha) = 0.33 \pm 0.17$  h,  $t_{1/2}(\beta) = 8.4 \pm 1.12$  h).

The obtained data show the sustained release and targeting efficacy of SPP, and the concentration of the drug in the lung is higher ( $1,410.1 \pm 10.11$  µg/g, 15 mins) when compared to the conventional formulation ( $92 \pm 0.56$  µg/g, 10 mins). A clinical study shows that the initial high salbutamol concentration in the lungs can help to widen the airways and relieve the symptoms of asthma.<sup>60</sup>

Particle size plays an important role in drug distribution. The results proved that the SPP formulation is higher in the lungs when compared to the conventional formulation. This is due to the narrow particle size of

**Table 3** Pharmacokinetic Parameters Of SPP And Salbutamol Injection Following Intravenous Administration

Parameter	Unit	SPP	Salbutamol Bolus
k10	l/h	0.138181701	0.138181694
k12	l/h	4.5063261	4.506325536
k21	l/h	2.95435526	2.954355254
t1/2Alpha	H	0.091871406	0.091871413
t1/2Beta	H	12.81024118	12.81024088
CL	(mg)/(μg/mL)/h	1.873826171	0.385164688
AUC 0-t	μg/mL*h	30.96051198	150.6228904

**Abbreviation:** K21, transfer rate constant from the peripheral compartment to the central compartment; AUC, area under the curve; t1/2α, distribution half-life; t1/2β, elimination half-life; K12, transfer rate constant from the central compartment to the peripheral compartment; CL, clearance in the central compartment; SPP, salbutamol PLGA-PEG microspheres; K10, elimination rate constant from the central compartment.

microspheres, which is between 5 and 15 μm. These microspheres are obtained from spray-drying techniques, and the results of this study are also supported by other researchers.<sup>61,62</sup> Both drug-distribution schemes (ie, with SPP and conventional approaches) indicate that the organ/tissue is exposed to the drug to a greater extent if the Re (drug exposure) value is >1. The lung-targeting efficacy (Te) of the SPP formulation and the conventional formulation are shown in Table 4. The SPP results in this study showed the superior value of Re – ie, 11.2 for the lungs, 0.51 for the liver, 0.23 for plasma, and 2.1 for the spleen (Figure 10). This indicates that SPP formulation exposure to the lung is drastically higher when compared to the liver and spleen. The results showed that the microspheres are more concentrated at the target site (ie, the lungs).

## In Vitro Cytotoxicity Studies

The salbutamol-loaded PLGA-PEG microspheres (SPP) appear to be non-toxic and well tolerated by human alveolar basal epithelium A549 in vitro. A maximum percentage of viable cells was observed (93.63%±7.9% and 98.53%

±6.6%) for PLGA-PEG and SPP, respectively, even at higher concentrations of 100 μg/mL. Moreover, there was no significant difference between the polymer and drug-loaded SPP in terms of percent cell viability (Figure 11). The relative growth rate of PLGA-PEG with salbutamol microspheres was 2.5%, indicating very low cytotoxicity. Overall, the MTT assay revealed that the SPP microspheres (SPP) synthesized in the present study had high biocompatibility. Similar polymers were reported to have a good safety profile when tested on human bronchial epithelial 16HBE14o cell lines.<sup>63</sup>

## DNA Fragmentation Assay

The DNA fragment assay is an indicator of apoptosis; this method was carried out to determine the influence of SPP microparticles on DNA damage in human alveolar basal epithelium by incubating 100 μg of the SPP microparticles with cells for 24 hrs. The results showed that the SPP microparticles did not have fragmented DNA when compared to the control group (Figure 12).

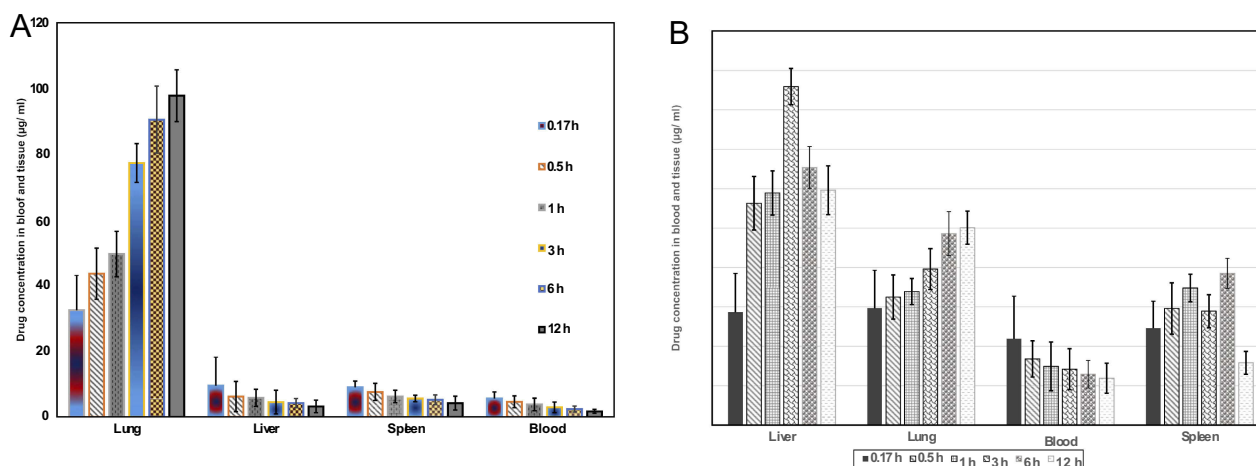
## Stability Testing

Stability testing is carried out to prove that a given formulation is stable under different environmental factors, such as varying degrees of humidity and temperature. The drug-loaded PLGA-PEG microspheres (SPP) were filled and packed tightly in amber-color vials and were exposed to stability testing according to the ICH Q1AR2 guidelines.<sup>42</sup> The packed vials were kept under three different conditions: 5°C±2°C, 25°C ±2°C, and 40°C±2°C/75%±5% relative humidity for 1 year. The formulations were further analyzed for their physical appearance, drug content, and particle size. The drug content varied between 2.5% and 4%, which means that the results fell within a safe range. The end-product was stable, and no changes were observed under 5°C±2°C and 25°C±2°C. However, at 40°C±2°C/75%±5% relative humidity, the formulation demonstrated liquefaction, as shown in Figure 13. Based

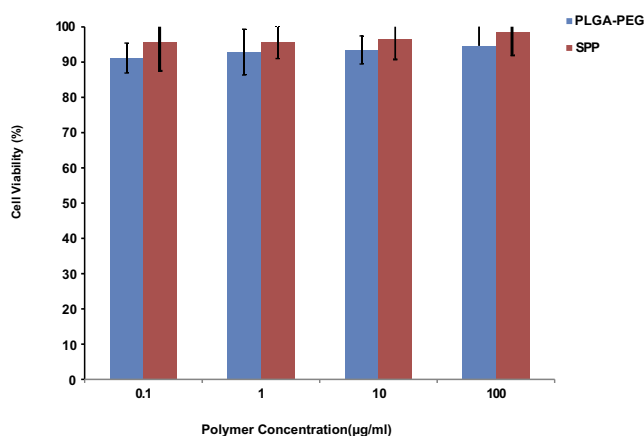
**Table 4** Lung-Targeting Parameters Of SPP And Salbutamol Bolus (Control)

SPP	AUC (μg.min/mL or g)		Re	Te		Te- ratio
	SPP	Control		SPP	Control	
Plasma	41.1±5.6	129.7±5.11	0.23	0.029	1.45	0.031
Spleen	20.12±4.6	9.52±2.11	2.1	0.031	0.145	0.22
Liver	70.05±5.8	159.51±16	0.51	0.081	1.727	0.034
Lung	1,410.1±10.11	92±0.56	11.2	–	–	–

**Abbreviations:** Te, targeting efficiency; AUC, area under the curve; Re, intake rate.



**Figure 10 (A)** In vivo time-course of the drug concentration of salbutamol in various tissues and its SPP **(B)** formulation in various tissues.

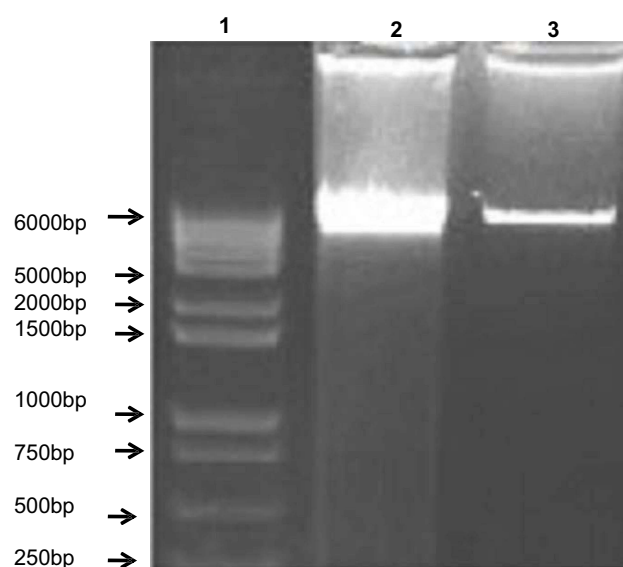


**Figure 11** The cell cytotoxicity results of the SPP formulation at different concentrations following exposure of the alveolar basal epithelium A549.

on the report generated from Sigmaplot (version 9.01), salbutamol lost its 10% activity and retained 90% of its potency ( $t_{90}=29.3$  months).

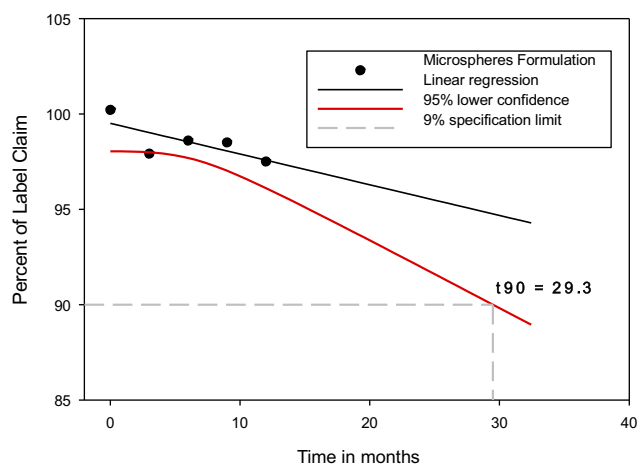
## Conclusion

Asthma is a severe, chronic disease that results in the deaths of millions of people. In this paper, a salbutamol-loaded, PLGA-PEG-optimized, microsphere-based solution was presented as a cure for asthma in public health. This formulation enables the distribution of narrow and shriveled particles with a small SPP sample volume, a higher yield, and good drug content. The microspheres were found to release maximal amounts of the drug for up to 12 hrs in vitro. These results were verified by releasing the drug in an animal model. We determined that microspheres hold great potential to revolutionize



**Figure 12** SPP-induced DNA fragmentation (apoptosis) in alveolar basal epithelium A549 ( $n=3$ ) experiments was performed (lane 1: DNA ladder; lane 2: control; lane 3: SPP).

the public health domain by delivering an active compound. The mean particle size produced in our experiments was  $8.24 \mu\text{m}$ , which is an ideal size for deposition in the capillary bed of the lungs. The maximum drug encapsulation and percentage yield were  $72\% \pm 0.8\%$  and  $86\% \pm 0.4\%$ , respectively. These results highlight that the sustained release and targeting efficacy of SPP and the drug concentration in the lung was higher ( $1,410.1 \pm 10.11 \mu\text{g/g}$ , 15 mins) when compared with the conventional formulation ( $92 \pm 0.56 \mu\text{g/g}$ , 10 mins). The proposed product is also stable under conditions of  $5^\circ\text{C} \pm 2^\circ\text{C}$ ,  $25^\circ\text{C} \pm 2^\circ\text{C}$ , and  $40^\circ\text{C} \pm 2^\circ\text{C}/75\% \pm 5\%$  relative humidity. Further,



**Figure 13** Stability studies of the SPP formulation showing  $t_{90}=29.3$  months.

the MTT and apoptosis assays revealed that PLGA-PEG-loaded salbutamol produced the lowest cytotoxicity and demonstrated biocompatibility in alveolar cells. These results highlighted how the SPP microparticles could be utilized as a potential drug-delivery system for asthma patients. This is a major step forward in the public health domain on the quest to cure asthma.

## Data Availability

The scanning electron microscopy, particle size determination, in vitro release, optimization, in vivo release, in vitro cytotoxicity studies, DNA fragmentation assay and stability data used to support the findings of this study are included within the manuscript.

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## Author Contributions

All authors contributed to data analysis, drafting or revising the article, gave final approval of the version to be published, and agree to be accountable for all aspects of the work.

## Disclosure

The authors declare no conflicts of interest.

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